

 **Mopar**
© MARCA REG.
ACCESSORIES

**INSTALLATION INSTRUCTIONS
6 CYL. BLOCK HEATER**

Warning: Before connecting heater to power source, be sure that the element is immersed in coolant. NEVER energize heater in air. If so energized, element sheath could burst causing personal injury.

1. Disconnect Battery negative cable from battery.
2. Drain coolant from radiator and engine block.
3. Locate left front core plug on engine block for removal.

See Fig. 1.

4. Remove core plug using a blunt tool such as a drift or a screwdriver and hammer, strike the bottom edge of the core plug. With the core plug rotated, grasp firmly with pliers or other suitable tool and remove plug.

See Fig. 2.

Note: Core plug must be removed from engine to prevent blockage to the coolant flow.

5. Clean machined part of hole; remove burrs, compound, paint, rough spots or sharp outer edges.
6. Apply a coating of Non-petroleum based lubricant to the "o" ring and machined surface of hole.
7. Insert hairpin end of heating element into block opening and orientate element to the 12 o'clock position. See Fig. 3.

8. Centre and push heater assembly into block until fully seated. With heater fully seated, tighten centre screw to **28-36 IN LBS.**

Caution: Excessive tightening is not necessary.

9. Plug cord into heater assembly and route towards front of vehicle and through the grille. Secure with tie straps provided.

Warning: The cord must not contact sharp objects, the engine or any hot or moving parts.

10. Fill cooling system with recommended coolant.

11. Start engine and check for leaks.

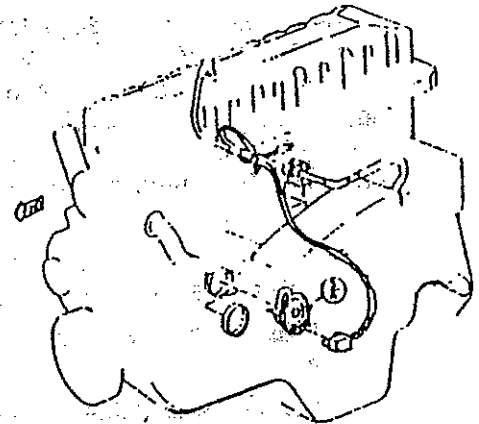


Fig. 1.

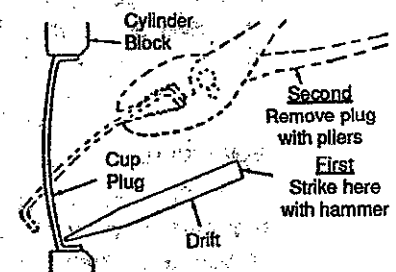


Fig. 2.

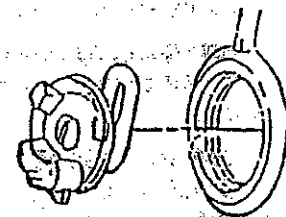


Fig. 3.